

8

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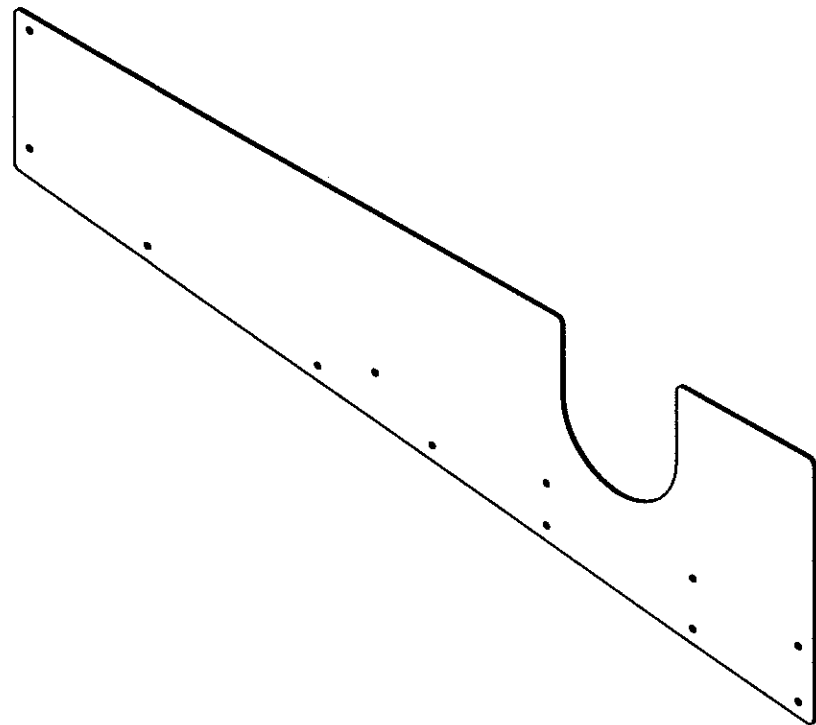
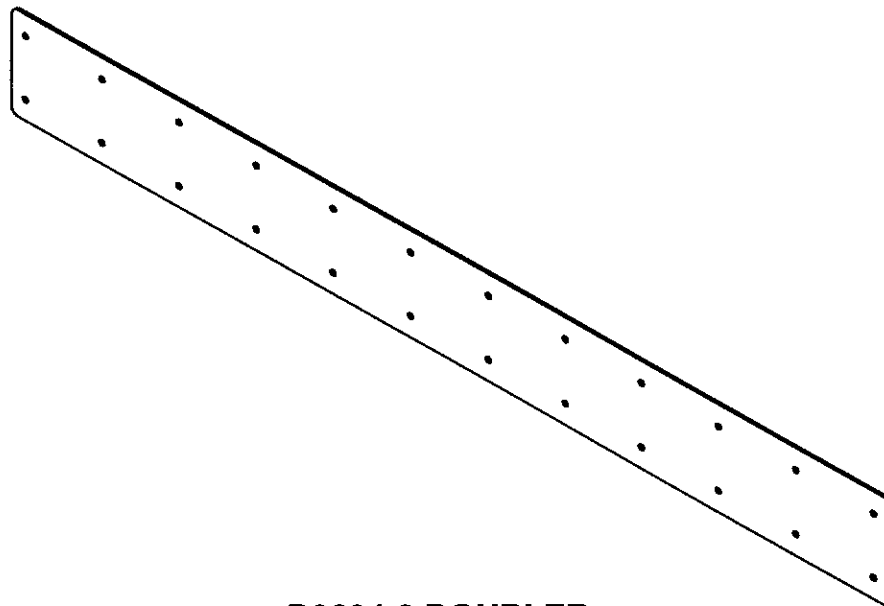
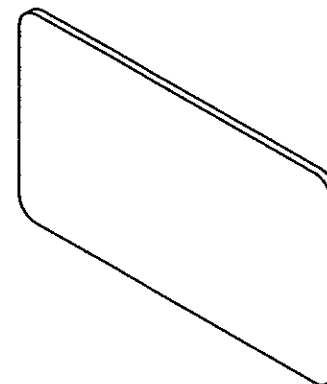
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**D3234-1 DOUBLER****D3234-3 DOUBLER****D3234-5 SPACER****PRELIMINARY ISSUE**

Rev PCI 11.08.16

**NOTES:**

1) MATERIAL: -1 & -3: 2024-T3 ALUMINUM SHEET, 0.050 THICK  
PER AMS-QQ-A-250/4 OR AMS 4037  
REF DART SPEC M2024T3S.050

-5: 5052-H32 ALUMINUM SHEET, 0.050 THICK  
PER AMS-QQ-A-250/8 OR AMS 4016  
REF DART SPEC M5052H32S.050

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3234-X" USING FINE POINT PERMANENT INK MARKER

7) WEIGHT: -1: 0.26 lbs

-3: 0.15 lbs

-5: 0.01 lbs

C	REDESIGN -1 TO MATCH D3025-1: 4.553 WAS 5.347 (C3-2), 2.747 WAS 2.841 (D8-2), REF. PAR 11-118	CP	11.08.15
B	REDRAWN IN SOLIDWORKS TO CURRENT DESIGN STANDARDS. PARTS FULLY DIMENSIONED. NO PHYSICAL CHANGES MADE TO PARTS. REASON: REF PAR 08-029.	AJS	08.11.24
A	NEW ISSUE	CP	03.11.19
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	CP	DRAWING NO.	REV. 1
MFG. APPR.	CP	D3234	SHEET 1 OF 2
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	DOUBLER	NTS
DATE	11.08.15	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

